

Date: Tuesday, 17/03/2009 2:09:51 PM
User: Melanie Fauteux

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: MS17984C408
Job Number	: 46544		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: REWORK20
This Issue	: 17/03/2009	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: QUICK RELEASE PIN
First Issue	: / /	Project Number	:
Previous Run	: 00015	Drawing Revision	:
	Type	Material	:
	: SMALL /MED FAB	Due Date	: 17/03/2009
Written By	:	Qty:	1
Checked & Approved By	: <u>MF 09-03-17</u>	Um:	Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MS17984C408	PIN, QUICK RELEASE
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)
PIN, QUICK RELEASE

m-108473

MF 09-03-17

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

PULL FROM STOCK 4 X MS17984C408
GRIND AT AN ANGLE

opposite ring

MF 09-03-17

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

**ENGINEERING
APPROVAL**

09.03.18

4.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

09/03/18

Job Completion



MF 09-03-18